

# Work Order ID 61872

Wednesday, September 08, 2010 1:34:31 PM



Page 1

Item ID: D4081-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 9/8/2010 Start Qty: 24.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 10-9-08

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4081

A

100

0.00



Hardinge

Memo

0.00

Turn as per Dwg and Folio FA928

DWG REV:

FOLIO REV:

*A*

DEBURR

*SA 10/09/27*

*24* *✓*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SA 10/09/27*

*24* *✓*

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Required Date: 9/13/2010 Req'd Qty: 24.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

J.A 10/09/27

24

φ

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

BL 10-9-27

24.

φ

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

AL 10/09/27

24

φ

**Work Order ID 61872**

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Item Name: Bushing

Start Date: 9/8/2010 Start Qty: 24.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 24.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Identify as per dwg &amp; Stock Location:

1122

0.00



Packaging

Memo

0.00

Packaging

C 10/8/27 24

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/28 78  
C 10/9/28

# Picklist Print

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Page 1

Work Order ID: 61872



Parent Item: D4081-1



Parent Item Name: Bushing

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 10-05-04 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	12.7860	0.1041	2.629895			



6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

12.786

110968

1.416

111944

9.67

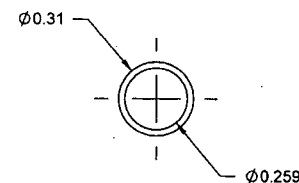
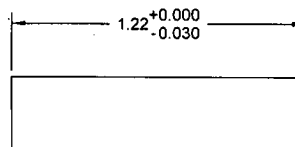
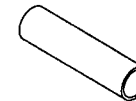
113718

1.7

2.8 Pt 9/10/27



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED  
SUBJECT TO  
WITH  
WORK  
NO. 61872  
10-9-08



**D4081-1 BUSHING**

**RELEASED**  
2010-09-07  
*and*

**NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING  
PER WW-T-700/6 OR AMS4080 OR AMS4082  
OR QQ-A-200/8 OR QQ-A-225/8  
REF DART SPEC M6061T6T0.375W.058
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

A	NEW ISSUE		10.02.08
REV.	DESCRIPTION	BY	DATE
DESIGN		13	
DRAWN		13	
CHECKED		13	
MFG. APPR.		13	
APPROVED		13	
DE APPR.		13	
DATE	10.02.08		
		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO.	REV. A
		D4081	SHEET 1 OF 1
		TITLE	SCALE
		BUSHING	NTS
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